

INSTALLATION INSTRUCTIONS

Rev. 1

MODEL NO. 82630**78263****APPLICATION: 2002-03 Cadillac Escalade & EXT (without factory installed hitch)**

WARNING: Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Trailer brakes are recommended for towing loads in excess of 1500 lbs. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WARNING: Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver. Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

COMPLETE PARTS LIST

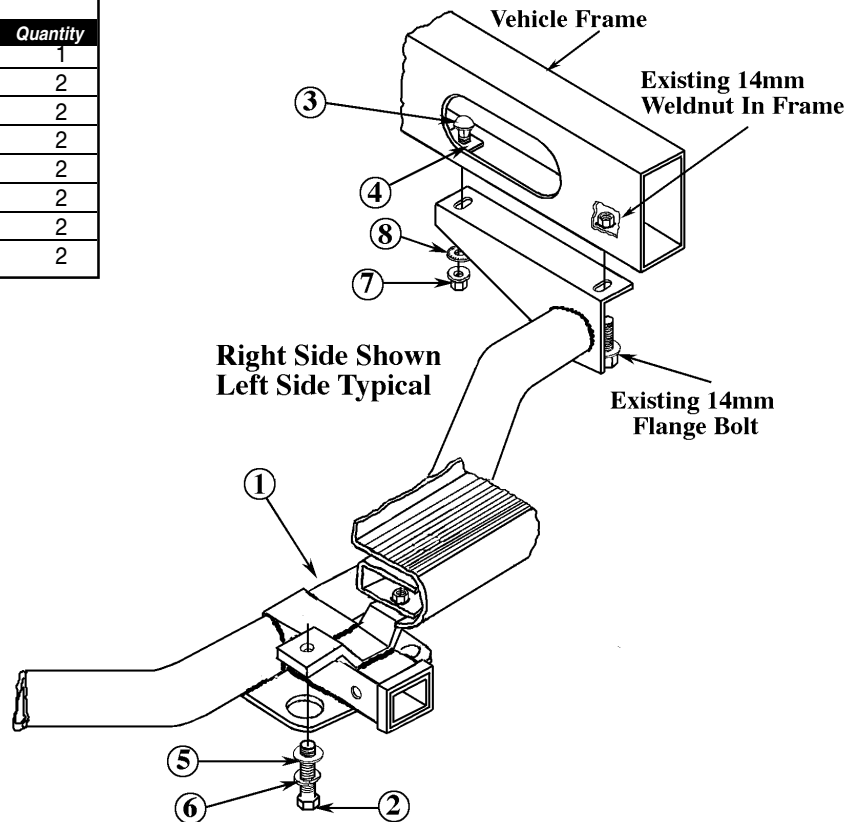
Item	Part #	Description	Quantity
1.		Receiver Assembly	1
2.	3698-04	14mm x 2.0 x 45mm Hex Bolt	2
3.	2668-01	1/2-13 x 1-1/4 Carriage Bolt	2
4.	4342-08	Square Hole Plate	2
5.	1092-03	9/16 Flatwasher	2
6.	3701-05	9/16 Lockwasher	2
7.	1828-03	1/2-13 Flange Locknut	2
8.	3730-05	1/2 Conical Washer	2

CLASS V**WEIGHT CARRYING HITCH CAPACITY**

6,000 LBS. MAXIMUM TRAILER WEIGHT
600 LBS. MAXIMUM TONGUE WEIGHT

WEIGHT DISTRIBUTING HITCH CAPACITY

10,000 LBS. MAXIMUM TRAILER WEIGHT
1,000 LBS. MAXIMUM TONGUE WEIGHT



1. Remove the 14mm flange hex bolts from the end of each vehicle side frames. They are located on the bottom of each frame. Save bolts for later re-installation.
2. Position receiver assembly up against bottom of vehicle side frame and bottom surface of boxed bumper beam, in line with existing holes. Bolt the center yoke section of the receiver assembly to the bottom of the step bumper with 14mm bolts threaded into the 14mm weld nuts in the bumper box beam. These fasteners are included with hitch kit. Use the existing 14mm bolts, removed in Step 1, to bolt the hitch frame brackets to bottom of each vehicle frame at the rear most hole.
3. Assemble a square hole plate #4 and carriage bolt #5 and insert into large access openings in the side of each vehicle frame. Drop bolt with plate into the remaining attachment holes in vehicle frame which line up with forward hole in each hitch frame bracket. Each carriage bolt should drop out through the holes in the hitch frame bracket. Bolt securely in place as illustrated.
4. Tighten all 1/2" bolts to 75 ft. lbs. torque and all 14mm bolts to 110-120 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.

For information regarding the installation of this product, go to: www.towingsupport.com
or Email us at: tech@towingsupport.com or Call our Technical Support Team at: 1-800-344-3230

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices and towing systems of the State of New York

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