

# INSTALLATION INSTRUCTIONS

Rev. 1

MODEL NO. 73680

75022

**APPLICATION:** 1985-94 Chevrolet Astro Van (standard length only)  
1985-94 GMC Safari Van (standard length only)

**WARNING:** Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Trailer brakes are recommended for towing loads in excess of 1500 lbs. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

**WARNING:** Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver. Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

**NOTE:** Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

## COMPLETE PARTS LIST

Item	Part #	Description	Quantity
1.		Receiver Assembly	1
2.	1936-03	Round Spacer	2
3.	1887-03	7/16 Flatwasher	8
4.	1879-03	7/16 Lockwasher	10
5.	1961-03	10mm x 1.5 x 35mm Hex Bolt Cl. 8.8	10

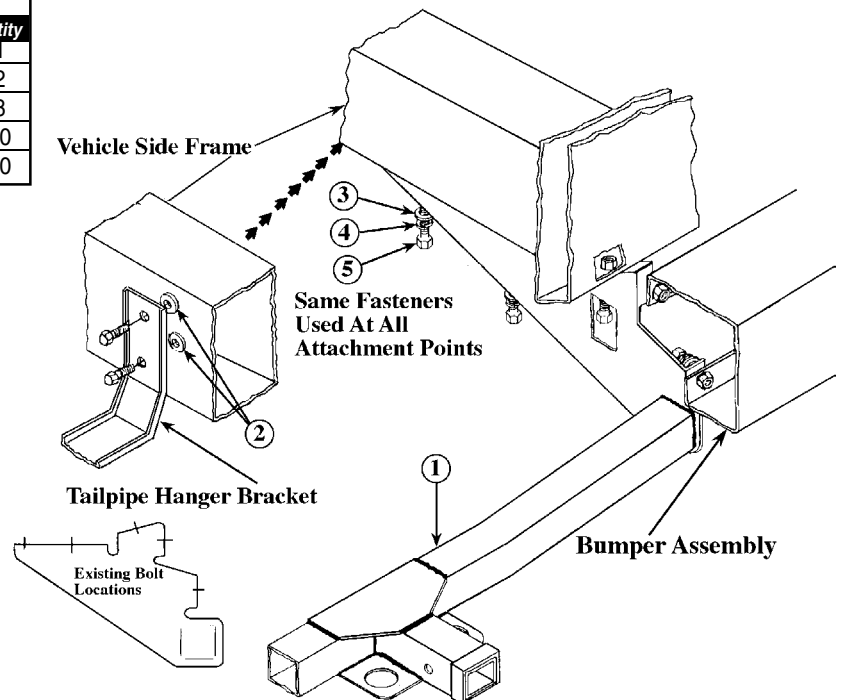
## CLASS III

### WEIGHT CARRYING HITCH CAPACITY

3,500 LBS. MAXIMUM TRAILER WEIGHT  
350 LBS. MAXIMUM TONGUE WEIGHT

### WEIGHT DISTRIBUTING HITCH CAPACITY

5,000 LBS. MAXIMUM TRAILER WEIGHT  
500 LBS. MAXIMUM TONGUE WEIGHT



1. The rear bumper of this van is attached with four brackets. Two of these brackets extend directly back from the vehicle frame. these brackets attach to the bumper at two points and to the frame at three points with 10mm bolts. Remove these two brackets from the van. The outer two bumper brackets will support the bumper. However, do not put any weight on the bumper.
2. Locate the tailpipe hanger bracket bolted to the inner surface of the right side frame of the van. Remove the two attaching bolts. Place one round spacer #2 between the hanger bracket and the frame. Secure the bracket and spacers to the frame with the previously removed bolts.
3. Position the receiver assembly #1 up against the vehicle frame in line with the holes which were previously used for bumper bracket attachment. the side plates of the hitch assembly replace the original bumper brackets.
4. Using the longer 10mm bolts supplied with the hitch, bolt the receiver assembly to the existing weldnuts in the vehicle frame and bumper.
5. Tighten all bolts to 42 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.

For information regarding the installation of this product, go to: [www.towingsupport.com](http://www.towingsupport.com)  
or Email us at: [tech@towingsupport.com](mailto:tech@towingsupport.com) or Call our Technical Support Team at: 1-800-344-3230

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices and towing systems of the State of New York

73680