

INSTALLATION INSTRUCTIONS

Rev. 1

MODEL NO. 73640 75122

APPLICATION: 1991-94 Chevrolet Astro Van (extended only)
 1995-05 Chevrolet Astro Van (all models)
 1991-94 GMC Safari Van (extended only)
 1995-05 GMC Safari Van (all models)

WARNING: Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Trailer brakes are recommended for towing loads in excess of 1500 lbs. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WARNING: Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver. Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

COMPLETE PARTS LIST

| Item | Part # | Description | Quantity |
|------|---------|----------------------|----------|
| 1. | | Receiver Assembly | 1 |
| 2. | 3333-02 | Right Frame Bracket | 1 |
| 3. | 3334-07 | Left Frame Bracket | 1 |
| 4. | 1828-03 | 1/2 Flange Locknut | 6 |
| 5. | 1835-08 | 1/2 x 1-1/4 Hex Bolt | 6 |
| 6. | 1887-03 | 7/16 Flatwasher | 10 |
| 7. | 1879-03 | 7/16 Lockwasher | 12 |
| 8. | 1961-03 | 10mm x 35mm Hex Bolt | 12 |

CLASS III

WEIGHT CARRYING HITCH CAPACITY

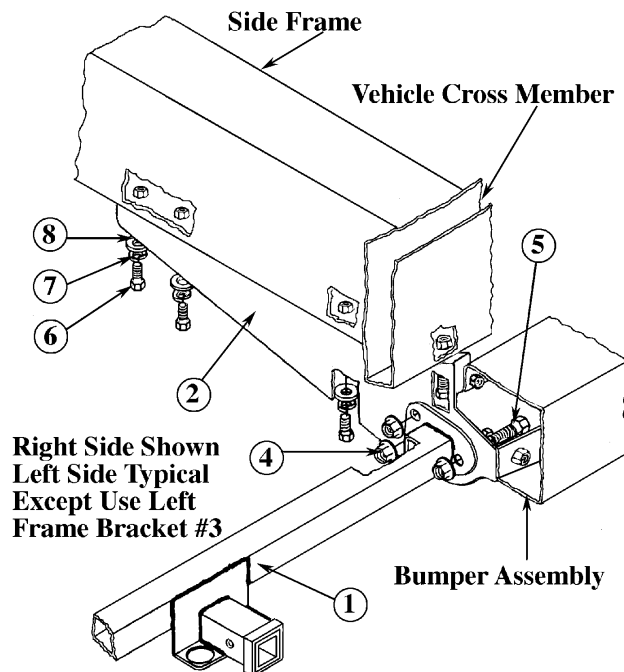
3,500 LBS. MAXIMUM TRAILER WEIGHT

350 LBS. MAXIMUM TONGUE WEIGHT

WEIGHT DISTRIBUTING HITCH CAPACITY

5,000 LBS. MAXIMUM TRAILER WEIGHT

500 LBS. MAXIMUM TONGUE WEIGHT



NOTE: If hitch was shipped with frame brackets attached to cross tube, remove the left and right frame brackets from ends of the receiver assembly, before beginning installation. Discard the hex nuts and lockwashers but save the 1/2" hex bolts.

1. The rear bumper of the van is attached with four brackets. Two of these brackets extend directly back from the bottom of the vehicle side frame members. They are bolted to the frame at three locations and to the bumper at two points. Remove these brackets from vehicle. The outer two bumper brackets will support bumper. However, do not put any weight on the bumper until the hitch is installed and bolts are tightened.
2. Attach the right and left frame brackets #2 and #3 to the ends of the receiver assembly #1 as illustrated. NOTE: The tabs on the frame brackets MUST point towards the outside of the hitch. Tighten the attachment bolts to 75 ft. lbs. torque.
3. Position the hitch assembly against the bottom of the vehicle frame and backside of the bumper at the same location as the previously removed bumper brackets. The hitch frame brackets replace the original bumper brackets. Bolt hitch assembly in place using the longer 10mm bolts supplied with the hitch kit.
4. Tighten all of the 10mm bolts to 38 ft. lbs. torque and the 1/2" bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.

For information regarding the installation of this product, go to: www.towingsupport.com
 or Email us at: tech@towingsupport.com or Call our Technical Support Team at: 1-800-344-3230

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices and towing systems of the State of New York

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