

INSTALLATION INSTRUCTIONS

MODEL NO. 66620

APPLICATION:

**1997-05 Buick Century Psgr
1998-02 Oldsmobile Intrigue Psgr**

WARNING

Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WEIGHT CARRYING HITCH CAPACITY

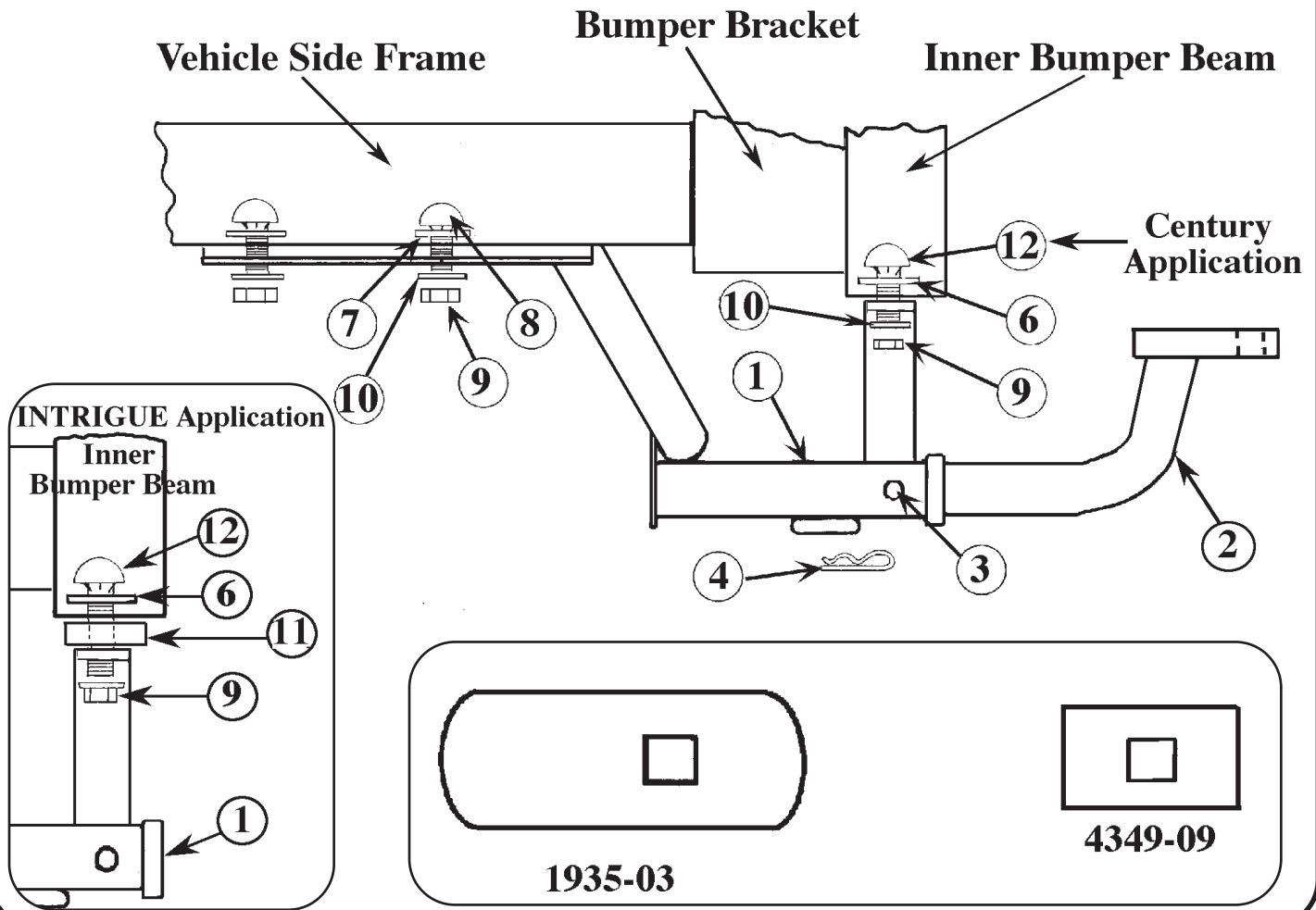
**3500 LBS. MAXIMUM TRAILER WEIGHT
350 LBS. MAXIMUM TONGUE WEIGHT**

Trailer brakes are recommended for towing loads in excess of 1500 lbs.

COMPLETE PARTS LIST

Part	Description	Quantity
1.	Receiver Assembly	(1)
2.	1076-05 Ball Mount	(1)
3.	1083-04 Hitch Pin	(1)
4.	1335-03 Hair Pin	(1)
5.	4892-07 Pull Wire	(1)
6.	1935-03 Reinforcement Plate	(2)
7.	4349-09 Square Hole Plate	(4)

Part	Description	Quantity
8.	2668-03 1/2-13 X 1-1/4 Carriage Bolt GR 5	(4)
9.	1862-03 1/2-13 Hex Nut	(6)
10.	3730-05 1/2 Conical Washer	(6)
11.	1027-03 1/2 Spacer Plate	(2)
12.	1786-03 1/2-13 x 1-3/4 Carriage Bolt GR 5	(2)
13.	4751-04 Receiver Cover	(1)



1. Remove the rubber muffler hanger from the round rod support on each end of muffler. This will allow the muffler to drop and make hitch installation easier.
2. Locate the three holes near the end of each vehicle frame. There will be a smaller hole on each side of a larger access hole.
3. Place a 1/2" carriage bolt #8 into a square hole backing plate #7 and assemble with the pull wire. Insert the assembly into the vehicle frame through the large access hole and pull the bolt out through each of the small holes, on each side of the access hole. Repeat procedure on the other side frame.
4. Carefully position the hitch assembly #1 up against the bottom of the vehicle frame so that the previously installed carriage bolts will drop down through the holes in each hitch frame bracket.
NOTE: Only two of the three holes will be used on each frame bracket. Bolt hitch securely in place with the 1/2" conical washers #10 and 1/2" hex nuts #9.
5. With the yoke portion of the hitch assembly tight against the bottom of the bumper beam, drill two 1/2" attachment holes in bumper beam using the holes in the yoke as guides.
6. On the Century application, place the remaining 1/2 x 1-1/4" carriage bolts into the reinforcement plates #6 and insert this assembly into the bumper beam through the backside of the beam. Allow the bolts to drop down through the drilled holes in bumper beam. Place yoke against bumper beam and bolt in place. On Intrigue application, place a 1/2" spacer plate #11 between the yoke and bumper beam. See "Intrigue Application" illustration for correct spacer placement. Use the two 1/2 x 1-3/4" carriage bolts #12 to bolt yoke and spacer plate to bumper beam as illustrated.
7. Tighten all 1/2" bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.
8. Slide ball mount #2 into hitch assembly receiver and secure with the hitch pin #3 and hair pin #4.

WARNING: Use only the ball mount supplied with this hitch. Use this hitch only as a weight carrying hitch.

DO NOT use with any type of weight distributing hitch.

WARNING: If this hitch is used with any auxiliary load carrying product, such as bicycle or cargo carriers, the loaded weight must not exceed 200 lbs. including the weight of the carrier. The loaded carrier weight with the extended leverage may damage hitch and/or attachment points on vehicle.

WARNING: Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: When hitch is not being used, remove the ball mount from receiver and place receiver cover into receiver opening.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

For information regarding this product, or our warranty, contact your dealer or write to:
"CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices
and towing systems of the State of New York

66620