

INSTALLATION INSTRUCTIONS

MODEL NO. 65470

APPLICATION: 1992-96 Buick LeSabre
 1992-95 Oldsmobile 88
 1992-95 Pontiac Bonneville

WARNING

Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WEIGHT CARRYING HITCH CAPACITY

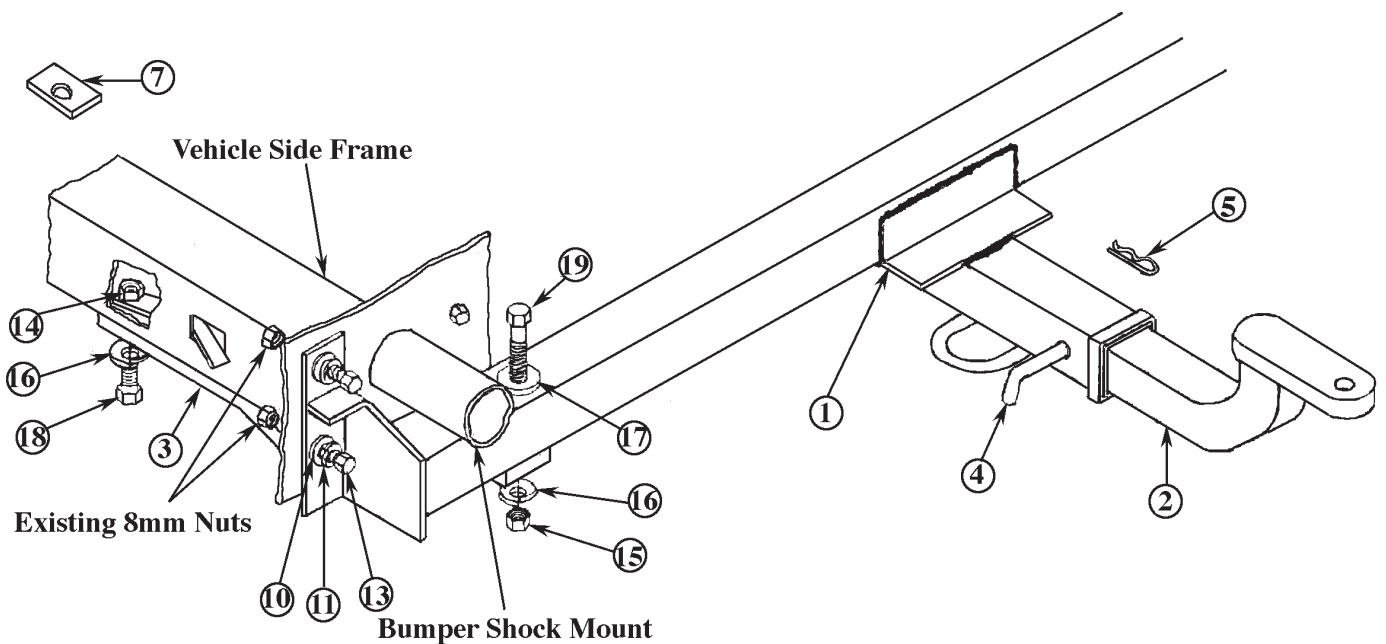
**3500 LBS. MAXIMUM TRAILER WEIGHT
 350 LBS. MAXIMUM TONGUE WEIGHT**

Trailer brakes are recommended for towing loads in excess of 1500 lbs.

COMPLETE PARTS LIST

Part	Description	Quantity
1.	Hitch Assembly	(1)
2.	1915-01 Ball Mount	(1)
3.	3915-08 Frame Bracket	(2)
4.	1083-04 Hitch Pin	(1)
5.	1335-03 Hair Pin	(1)
6.	1936-03 Round Spacer	(2)
7.	1001-03 3/16 Plate	(2)
8.	2819-07 Muffler Bracket	(1)
9.	2436-03 8mm Hex Nut	(2)
10.	3918-03 5/16 Flatwasher	(4)

Part	Description	Quantity
11.	1878-03 5/16 Lockwasher	(4)
12.	1895-03 8mm x 30mm Hex Bolt	(2)
13.	1905-03 8mm x 45mm Hex Bolt	(4)
14.	4442-03 1/2 Tab Nut	(2)
15.	1862-03 1/2 Hex Nut	(2)
16.	1880-03 1/2 Lockwasher	(4)
17.	3119-03 1/2 HD Flatwasher	(2)
18.	1836-03 1/2 x 1-1/2 Hex Bolt	(2)
19.	4429-03 1/2 x 3-3/4 Hex Bolt	(2)
20.	4751-04 Receiver Cover	(1)



1. Remove the two outer bolts from each bumper shock mount located at the end of each vehicle frame. Save the 8mm nuts but discard the 8mm bolts. Locate the rubber muffler hanger attached to the tailpipe and vehicle frame on the right side of the muffler. Remove the bolt which attaches the hanger to the vehicle frame. The muffler assembly will drop down slightly. On newer models the tailpipe hanger bracket will be attached to the end of the frame at the bumper shock mount points. Save the 8mm bolts and 8mm nuts attaching this hanger bracket to the shock mount bracket.
2. Position the hitch assembly #1 up against the ends of the vehicle frame so that the holes in the hitch frame brackets will align with the holes in the vehicle frame where the 8mm bolts were just removed. Bolt hitch assembly in place at this location as illustrated. Use the longer 8mm bolts supplied with the hitch kit and 8mm hex nuts removed from the shock mount plates. If the tailpipe hanger bracket was removed from the shock mount points in Step 1, it should be reattached with the hitch at the lower shock mount attachment point. Use the extra 8mm bolt #12 and 8mm hex nut to attach hanger bracket at the lower hole in the hitch frame bracket.
3. Attach a frame bracket #3 to the bottom of each end of the hitch assembly cross tube as illustrated. The free end of each bracket should be resting against the bottom of the vehicle frame.
4. Using the hole in each hitch frame bracket as guides, drill a 1/2" attachment hole in the bottom of each vehicle frame.
5. Insert a tab nut #14 into the vehicle frame through the access hole near the attachment point and bolt frame brackets in place. If hitch frame bracket is not resting against vehicle frame, place a 3/16" plate #7 between hitch frame bracket and vehicle frame at attachment point. If no access holes exist in frame, they must be drilled in the frame near the attachment points.
6. Tighten the 8mm bolts to 25 ft. lbs. torque and the 1/2" bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.
7. If the muffler hanger bracket was removed from the vehicle side frame, place the muffler bracket #8 against the vehicle frame where the original muffler hanger bracket was attached. Bolt one leg of this bracket to the vehicle frame using the 30mm bolt #12 supplied with the kit. Attach the original rubber muffler hanger to the lower hole in bracket #8 as shown in Illustration 1, using the original bolt from the muffler bracket and the 8mm nut #9 supplied with the kit.
8. Slide ball mount #2 into hitch assembly receiver and secure with hitch pin #4 and hair pin #5.

WARNING: Use only the ball mount supplied with this hitch. Use this hitch only as a weight carrying hitch.

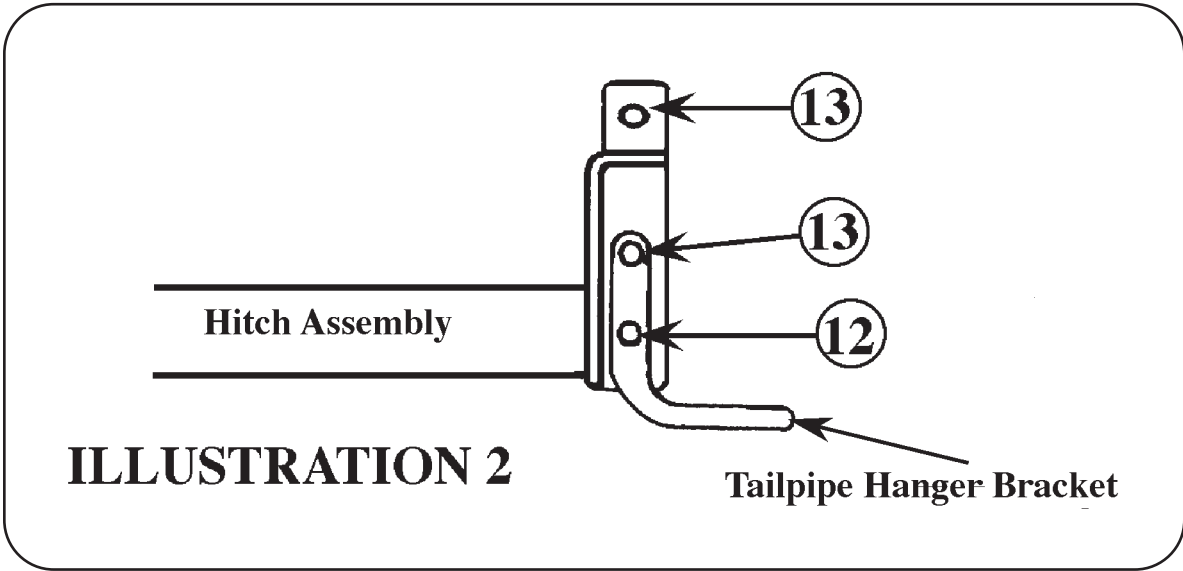
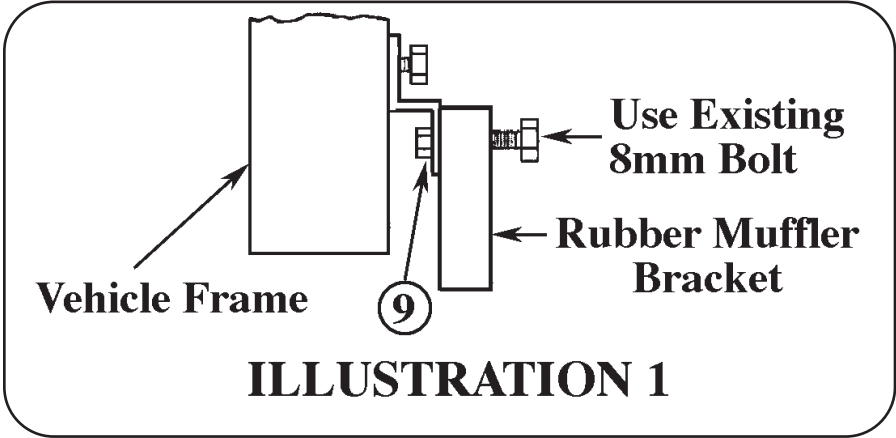
DO NOT use with any type of weight distributing hitch.

WARNING: If this hitch is used with any auxiliary load carrying product, such as bicycle or cargo carriers, the loaded weight must not exceed 200 lbs. including the weight of the carrier. The loaded carrier weight with the extended leverage may damage hitch and/or attachment points on vehicle.

WARNING: Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: When hitch is not being used, remove the ball mount from receiver and place receiver cover into receiver opening.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.



For information regarding this product, or our warranty, contact your dealer or write to:
 "CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices
 and towing systems of the State of New York