

INSTALLATION INSTRUCTIONS

MODEL NO. 65090

<p>APPLICATION: 1988-96 Buick Regal 2dr 1990-94 Chevrolet Lumina 2dr & 4dr 1988-93 Pontiac Grand Prix 2dr & 4dr 1994 Pontiac Grand Prix SE only</p>	<p>1991-96 Buick Regal 4dr. 1988-97 Oldsmobile Cutlass Supreme 2dr 1992-97 Oldsmobile Cutlass Supreme 4dr.</p>
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WARNING

Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owner's manual for possible manufacturer's recommendations or limitations. Always follow the manufacturer's installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guidelines will void warranty. Any modifications to this hitch will void warranty.

WEIGHT CARRYING HITCH CAPACITY

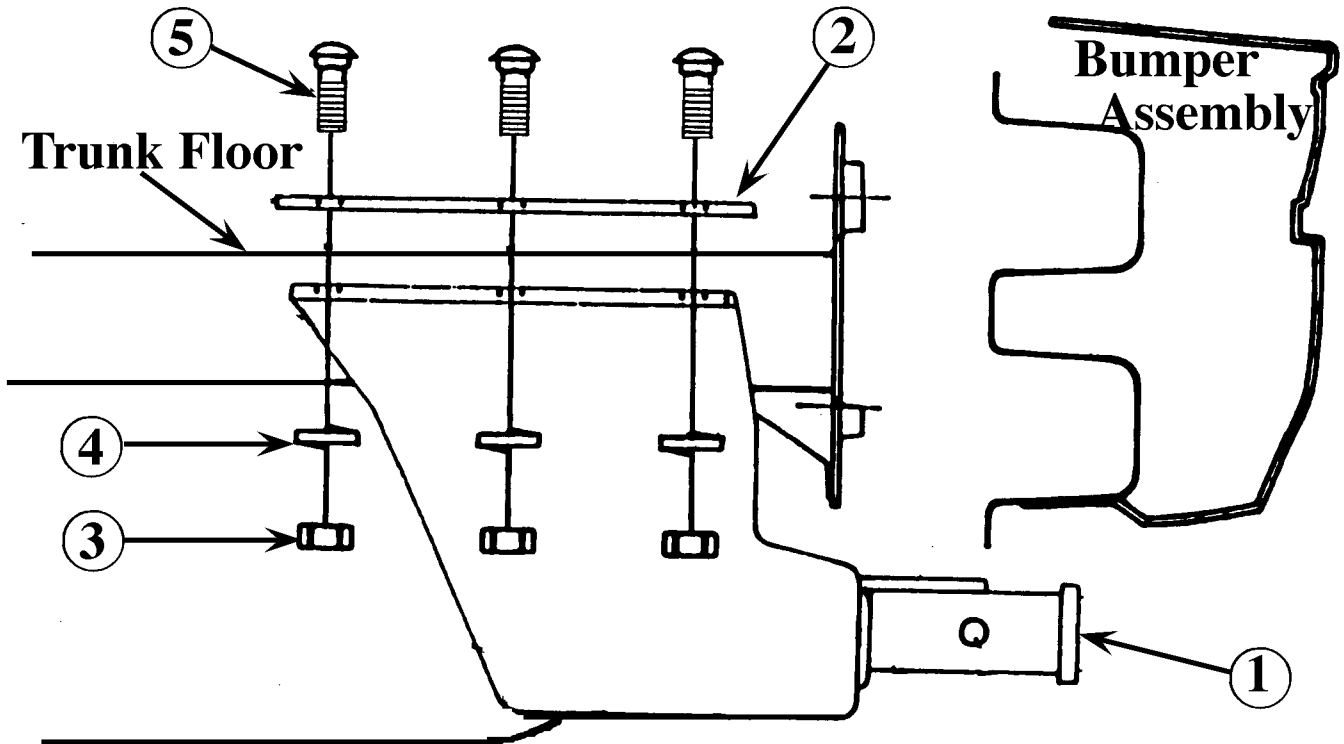
**3500 LBS. MAXIMUM TRAILER WEIGHT
 350 LBS. MAXIMUM TONGUE WEIGHT**

Trailer brakes are recommended for towing loads in excess of 1500 lbs.

COMPLETE PARTS LIST

Part	Description	Quantity
1.	Hitch Assembly	(1)
2.	1973-02 Reinforcement Plate	(2)
3.	1861-03 7/16 Hex Nut	(12)
4.	1879-03 7/16 Lockwasher	(12)
5.	2793-01 7/16 x 1-1/2 Carriage Bolt	(12)

Part	Description	Quantity
6.	1076-05 Ball Mount	(1)
7.	1083-04 Hitch Pin	(1)
8.	1335-03 Hair Pin	(1)
9.	4751-04 Receiver Cover	(1)



FOR MODELS WITH DUAL MUFFLERS: Disconnect the drivers side muffler from its hanger bracket.

FOR GRAND PRIX MODEL ONLY: Remove the two plastic tow pads from the bottom of the bumper

1. Disconnect the passenger side muffler from its hanger bracket. Remove the exhaust heat shield from above the muffler.
2. Remove the vertical panel at the rear of the inside section of trunk. Move the carpeting and spare tire cover to gain access to the trunk floor. It will be necessary to unglue the carpet pad on the passenger side of trunk floor.
3. Cut or fold the trunk floor template along the two parallel dashed lines. Place the template inside the trunk on the passenger side of tire well. See Figure 1. The template should be positioned so that all of the arrows line up with the centers of the ribs on the trunk floor. Tape the template in place.
4. Center punch three attachment points on the trunk floor using the points specified on the template. Drill three 1/8" holes down through the trunk floor at these locations. Check hole alignment with hitch frame brackets and then enlarge holes to 9/16" diameter.
5. Position the reinforcement plate #4 inside the trunk so that it lines up with the previously drilled holes in the trunk floor. Drop three 7/16" carriage bolts #5 down through the plate and trunk floor.
6. Carefully position the receiver assembly up against the bottom of the trunk floor so that the carriage bolts will drop through the holes in the right hitch frame bracket. Bolt hitch securely in place.
7. Position the driver side hitch frame bracket up against the trunk floor so that it is the same distance from the vehicle frame end as the right hitch frame bracket. Using the holes in the frame bracket as guides, drill three 7/16" holes up through the trunk floor. Holes may be enlarged from inside the trunk.
8. Bolt the left frame bracket and remaining reinforcement plate to trunk floor as described in Steps 5 and 6 for the right side.
9. Using the outer three holes in each reinforcement plate as guides, drill three more 7/16" holes down through trunk floor and bolt plates in place as illustrated.
10. Tighten all 7/16 fasteners to 55 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.
11. Reinstall the exhaust shield. Reconnect the mufflers to their hanger brackets if they were removed. Re-glue the carpet pad to the passenger side trunk floor. Replace inside trunk panel, spare tire cover and carpet.

FOR MODELS WITH SPECIAL TRIM PACKAGES: Minimal fascia trimming will be required to allow ball mount to fit into the receiver.

12. Slide ball mount #6 into hitch receiver and secure with hitch pin #7 and hair pin #8.

WARNING: Use only the ball mount supplied with this hitch. Use this hitch only as a weight carrying hitch.

DO NOT use with any type of weight distributing hitch.

WARNING: If this hitch is used with any auxiliary load carrying product, such as bicycle or cargo carriers, the loaded weight must not exceed 200 lbs. including the weight of the carrier. The loaded carrier weight with the extended leverage may damage hitch and/or attachment points on vehicle.

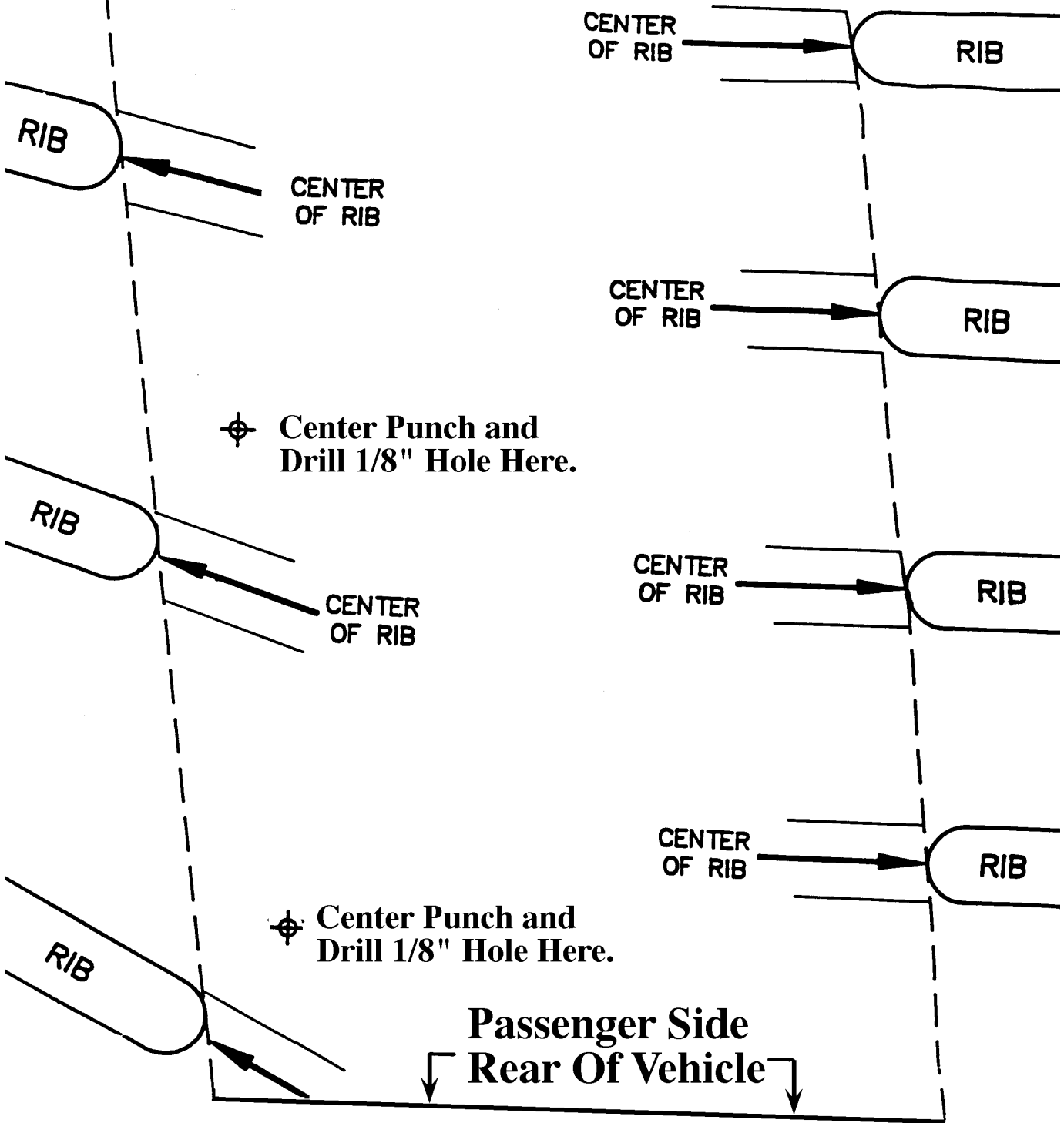
WARNING: Be sure to check the hitch pin and hair pin for positive locking placement before towing trailer.

NOTE: When hitch is not being used, remove the ball mount from receiver and place receiver cover into receiver opening.

NOTE: Some states require a clear view of license plates. Remove trailer ball and/or ball mount when not in use if it restricts view.

Cut and Fold Along Dashed Lines

⊕ **Center Punch and Drill 1/8" Hole Here.**



CENTER OF RIB

RIB

CENTER OF RIB

CENTER OF RIB

RIB

⊕ **Center Punch and Drill 1/8" Hole Here.**

CENTER OF RIB

CENTER OF RIB

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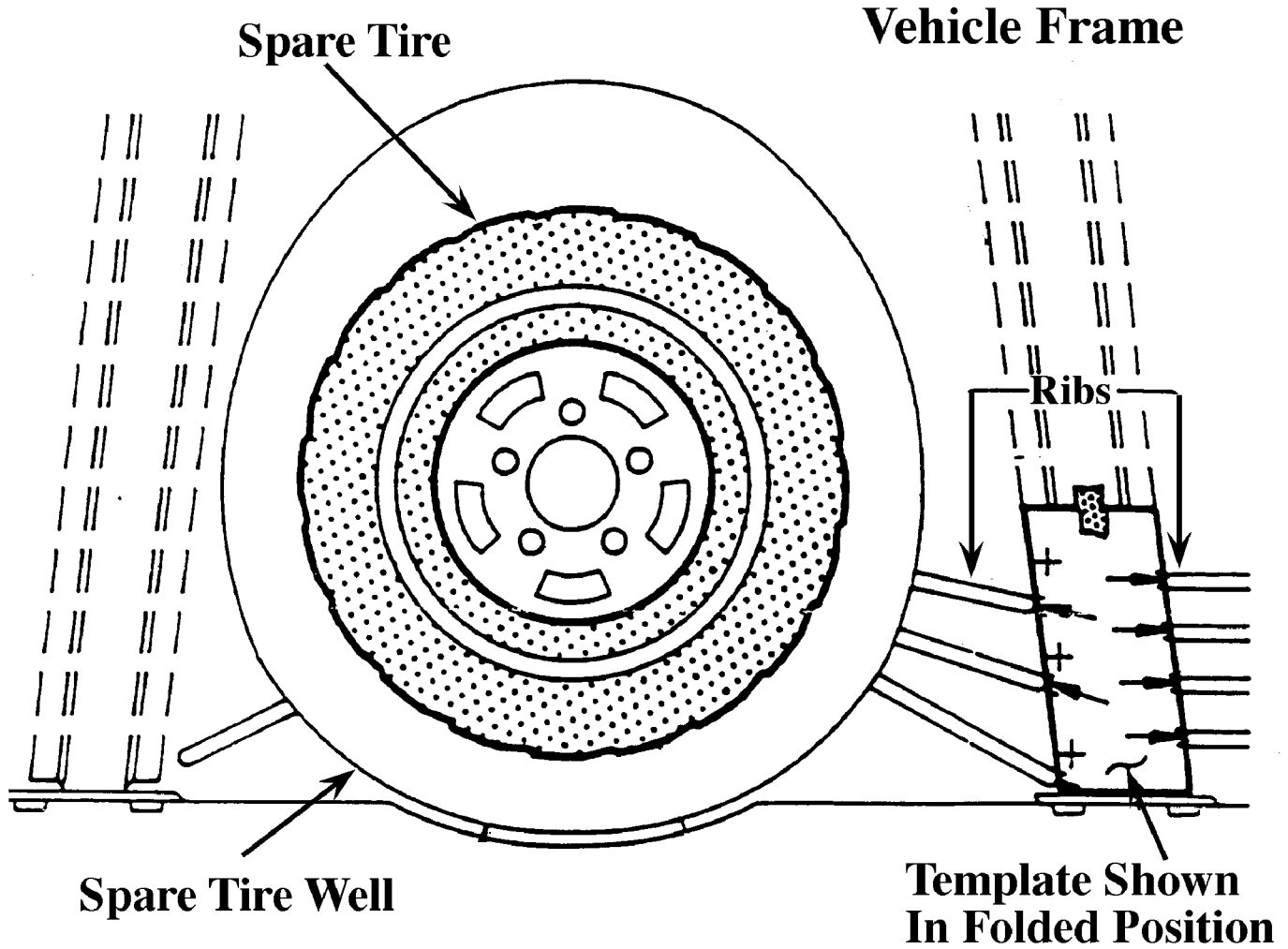
CENTER OF RIB

RIB

⊕ **Center Punch and Drill 1/8" Hole Here.**

**Passenger Side
Rear Of Vehicle**

ILLUSTRATION 1



For information regarding this product, or our warranty, contact your dealer or write to:
"CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

This product complies with regulation V-5, C.S.A Standard D-264 and safety requirements for connecting devices
and towing systems of the State of New York

65090